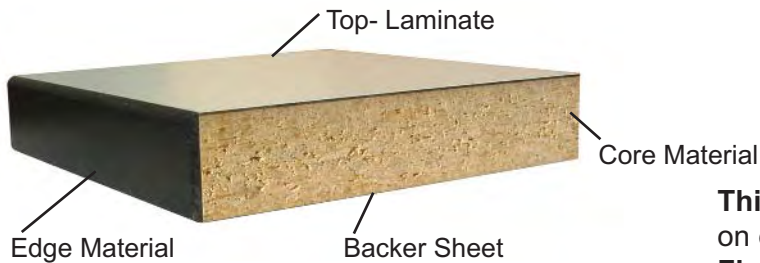


Laminate Tops

Specifications



Edge Materials



Lotz Armor Edge®- A Polyurea, which is extremely strong and durable.



PVC- A machine-applied, precision plastic edge from .020" to 3mm thick.



HPL- A machine-applied, High-Pressure Laminate (HPL) edge.



T-Mold- An extruded, flexible plastic edge that is applied by inserting the barb into a groove in the wood substrate.



Postformed Edge- High-Pressure Laminate is bonded to a machine formed edge.

Thickness- 3/4", 1-1/4", 1-5/8" or 1-3/4" depending on edge and core material

Finishes- High-Pressure Laminate (HPL) or Electro-Static Dissipative (ESD) laminate

Sizes- Up to 60" x 144" (Postformed edges in sizes up to 48" x 144")

Core Material- Industrial grade particleboard, lumber or medium density fiberboard (MDF)

Edge Profiles- Square edge (standard), 90° modern edge, 180° bullnose, ergo-edge or custom comfort edge (ergo and custom comfort edge available in 1-1/4" thickness only)

Backer- Phenolic or resin backer sheet

Field Installation

All tops over 60" in length must have some type of support in addition to the legs to prevent bowing.

Drilling- Fasteners with a deep thread are recommended. Predrilling the holes are recommended. Take into consideration the thickness of the top when selecting screw length for the edge, bottom or top surface. Drilling is not recommended through the edge of a MDF core.

Cutting- A sharp, carbide cross-cut blade is recommended. Cut the top bottom side up to prevent chipping. In instances where the top can only be cut top side up tape the edge that will be cut and make the cut line through the center of the tape.

Care & Maintenance

The laminate surface may be cleaned with warm water and mild soaps, such as those used for hands or dishes. Heavy solvents can effect edging adhesion.

For additional care and maintenance refer to www.wibench.com.

Information subject to change without notice.

Fastener and Pilot Hole Chart

Screw Size #	Pilot Hard Wood
4	1/16"
6	5/64"
8	3/32"
10	7/64"
12	1/8"