

# ShopTop®

## Specifications



**Thickness-** 1-1/2" or 1-3/4"

**Finishes-** Catalyzed lacquer or unfinished

**Sizes-** Up to 60" x 144"

**Core Material-** Medium density fiberboard (MDF) or lumber core

**Edge Profiles-** 3/8" radius top and bottom front edge (standard) or 180° bullnose

### Catalyzed Lacquer Test Results

Chemical	Rating
1) Sulfuric Acid 25%	5
2) Sulfuric Acid 50%	5
3) Acetic Acid 50%	4
4) Acetic Acid 75%	4
5) Phosphoric Acid 50%	5
6) Phosphoric Acid 75%	5
7) Hydrochloric Acid 20%	5
8) Hydrochloric Acid 37%	4
9) Butyl Alcohol	5
10) Ethyl Alcohol	5
11) Methyl Alcohol	5
12) Ethyl Acetate	2
13) Methyl Ethyl Ketone	1
14) Toluene	5
15) Acetone	1
16) Naphtha	5
17) Xylene	5
18) Sodium Hypochlorite 5.25%	5
19) Sodium Hydroxide 25%	5
20) Sodium Hydroxide 35%	5
21) Sodium Hydroxide 40%	5
22) Sodium Hydroxide 50%	5
23) Potassium Hydroxide 40%	5
24) Potassium Hydroxide 45%	5
25) Hydrogen Peroxide 30%	5
26) Nitric Acid 25%	5

Test Prepared By: Sheboygan Paint Company  
1/2009

5= No Effect  
4= Sl. Stain  
3= Mod. Stain  
2= Mod.-Sev. Stain, Film Blistered  
1= Film Damage

### Field Installation

All tops over 60" must have some type of support in addition to the legs to prevent bowing.

**Drilling-** Fasteners with a deep thread are recommended. Predrilling the holes are recommended. Take into consideration the thickness of the top when selecting screw length for the edge, bottom or top surface. Drilling is not recommended through the edge of a MDF core.

**Cutting-** A sharp, carbide cross-cut blade is recommended.

*Information subject to change without notice.*

### Fastener and Pilot Hole Chart

Screw Size #	Pilot Hard Wood
4	1/16"
6	5/64"
8	3/32"
10	7/64"
12	1/8"



MDF Core



Lumber Core



800-242-2303  
www.wibench.com